



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2938-1
Job Sheet 174577



Part No: D2938-1

Job Qty: 1 ea

Part Name: Saddle LH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Machining-1	10/11	DAS
140	HandFinish	1 pcs		3/29/18	0.00	0.05	HandFinish1	10/11	8
150	Powdercoat	1 pcs		3/30/18	0.00	0.04	Powdercoat1	10/11	2.00
160	QC	1 pcs		3/30/18	0.00	0.00	QC3		
170	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1	5T 395	
180	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		
Part Op 150 - START TIME: 8:00 OVEN TEMP: 320° FINISH TIME: 8:20 21 9:00 MAR 21 2018									
Descriptions:									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2938-1UP	Saddle LH Out, 206	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2938-1UP 5043207	1	5	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____		MRB (QS1042) Approval																			
Description		Completed By																			
DART Aerospace Ltd. 1270 Aberdeen Street Hamlet, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S053014 Part: D2938-1 Job No: 174577 Serial No/Batch: S053014 Revision: Inspector:		Lead hand / Supervisor Approval Verification																			
DART Aerospace Ltd. 1270 Aberdeen Street Hamlet, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S053014 Part: D2938-1 Job No: 174577 Serial No/Batch: S053014 Revision: Inspector:		QC / QA Coordinator Approval																			
<table style="width: 100%;"> <tr> <td style="width: 25%;"> Root Cause Environment ☐ No Design ☐ Op Doc/Data ☐ Offset/Setup Equip/Tooling ☐ Supplier Handling/Pre ☐ Training Material ☐ Use for Testing Internal Transport ☐ Poor Information Tribal Knowledge ☐ Rushing LOA ☐ Product Improvement Substation ☐ Process Improvement Past Expiry Date ☐ Manufacturing Process Misidentified ☐ Past Due </td> <td style="width: 25%;"> Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width: 25%;"> Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> <td style="width: 25%;"> Loss/Surge Program Long Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center </td> <td style="width: 20%;"> Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence </td> </tr> </table>					Root Cause Environment ☐ No Design ☐ Op Doc/Data ☐ Offset/Setup Equip/Tooling ☐ Supplier Handling/Pre ☐ Training Material ☐ Use for Testing Internal Transport ☐ Poor Information Tribal Knowledge ☐ Rushing LOA ☐ Product Improvement Substation ☐ Process Improvement Past Expiry Date ☐ Manufacturing Process Misidentified ☐ Past Due	Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Loss/Surge Program Long Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center	Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence												
Root Cause Environment ☐ No Design ☐ Op Doc/Data ☐ Offset/Setup Equip/Tooling ☐ Supplier Handling/Pre ☐ Training Material ☐ Use for Testing Internal Transport ☐ Poor Information Tribal Knowledge ☐ Rushing LOA ☐ Product Improvement Substation ☐ Process Improvement Past Expiry Date ☐ Manufacturing Process Misidentified ☐ Past Due	Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Loss/Surge Program Long Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center	Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence																	
OTHER : _____																					